



Modern Slavery Act Statement 2024

July 2025

Bühler UK Limited

This statement has been published in accordance with Section 54(1) of the Modern Slavery Act 2015 for the financial year ending 31 December 2024.



Statement from the Board of Directors

Every day, billions of people come into contact with Bühler technologies to cover their basic needs for food and mobility. We strive for innovations for a better world, with a special focus on healthy, safe, and sustainable solutions. With sales around CHF3bn and 13,000 employees we have operations in 140 countries across Europe, Africa, Middle East, the Americas, Asia and Australia.

Modern slavery is a crime and a violation of fundamental human rights. It takes various forms, such as slavery, servitude, forced and compulsory labour and human trafficking, all of which have in common the deprivation of a person's liberty by another in order to exploit them for personal or commercial gain.

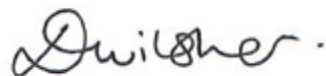
Bühler has a zero-tolerance approach to modern slavery, and we are committed to acting ethically and with integrity in all our business dealings and relationships and to implementing and enforcing effective systems and controls to ensure modern slavery is not taking place anywhere in our own business or in any of our supply chains. We are also committed to ensuring there is transparency in our own business and in our approach to tackling modern slavery throughout our supply chains, consistent with our obligations under the Modern Slavery Act 2015.

This policy applies to all persons working for us or on our behalf in any capacity, including employees at all levels, directors, officers, agency workers, seconded workers, volunteers, interns, agents, contractors, external consultants, third-party representatives and business partners.

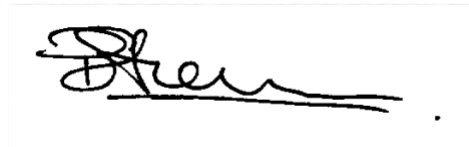
This statement is published in accordance with the Modern Slavery Act 2015 and covers Bühler UK, its affiliates and subsidiaries. We will monitor the need for further action to be taken and other key performance indicators to be implemented as we continue our risk assessment and due diligence activities. This statement has been approved by the Bühler UK's Board of Directors who will review and update it annually.

July 2025

Laura Wilsher
Director



Paul Silverman
Director





Our Business

Founded in 1860 in Switzerland and established in the 1960s in the United Kingdom, Bühler is a global manufacturing and engineering company present in all continents. Our main activities include the design, manufacturing and global distribution of cleaning and sorting machinery as well as the supply of machinery and complete plants for the flour and feed, milling, cereal processing, chocolate, printing ink, die casting, mechanical and pneumatic conveying industries and the supply of control systems.

In the UK alone, Bühler UK employs more than 350 people from multiple backgrounds and nationalities across our sites in London, Manchester and Peterborough.

Due to the large scale of our supply chain system, we work closely with different stakeholders such as suppliers, partners and external agents, based both worldwide and in the UK.

Bühler's mission is to ensure a sustainable, successful and independent development of the Group through the products, processes, and services we offer. This mission is founded by what we call four success factors:



Productivity



Market leadership



Differentiation



Best people

Definition of modern slavery

Modern slavery includes a range of types of exploitation, many of which occur together. These include but are not limited to:



Sexual exploitation: this includes sexual abuse, prostitution and the abuse of children for the production of child abuse images/videos.



Domestic servitude: this involves victims being forced to work in usually private households, performing domestic chores and childcare duties.



Forced labour: this can happen in various industries, including construction, manufacturing, hospitality, food packaging, agriculture, maritime and beauty and many more.



Criminal exploitation: this can be understood as the exploitation of a person to commit a crime, such as pick-pocketing, shop-lifting, drug trafficking and other similar activities that are subject to penalties and imply financial gain for the trafficker.



Other forms of exploitation include organ removal, forced begging fraud, forced marriage and illegal adoption.



Our Policies

Bühler UK and Bühler Group are highly committed to ensure a working environment free from modern slavery or human trafficking in any part of our business.

Group Level Policies

Bühler's [Supplier Code of Conduct](#) sets out our expectations on supplier behavior in four pillars, one of which is the respect for human rights. This includes the rejection of forced labor and child labor, the fair and equal treatment for all employees, freedom of association and collective bargaining, the right to rest and a fair compensation.

Bühler has in place a [Whistleblowing Procedure](#) by which any wrongdoing or unfair practice taking place both inside and outside the organisation coming to the attention of any employee can be reported and escalated to the Bühler Compliance Board for further action. This includes any violation of human trafficking laws by a supplier.

Bühler takes compliance with Modern Slavery laws very seriously. On a bi-monthly basis, every Bühler entity across the world is required to report about the latest actions undertaken for a different number of local and international laws and regulations to ensure we, as a sum of local entities and as a Group, are compliant and reinforce our actions to minimise any potential risks.

Bühler and Bühler UK have already reviewed and updated [Bühler's commercial documents](#) used with our suppliers worldwide (including but not limited to Purchase Agreements and terms and conditions) to require supply-chain compliance with the Modern Slavery Act 2015 and equivalent local laws and regulations to ensure our supply chain's commitment is aligned with our own.

A man in a white lab coat with a 'BÜHLER' logo on the pocket stands next to industrial machinery. The image is overlaid with a green-to-blue gradient. The text 'Our Policies' is written in orange on the left side.

Our Policies

Local Policies

Bühler UK is also highly committed at a regional level. Our local policies include an [Equality Policy](#) which aims to prohibit discrimination, harassment and victimisation of any employee. Further to that, a [Dignity at Work Policy](#) has been put in place to prevent bullying amongst employees in relation with someone's race, sex and religious beliefs. Bühler UK also has in place [Break, Flexi Time and Grievance Policies](#), setting out employee's different entitlements with regard to time off compensation when they work overtime as well as leave eligibility. Furthermore, our [Contracts of Employment](#) are provided with all relevant information related to working hours, annual leave and data protection.

Our Human Resources Team ensures these policies are implemented correctly within our organisation and are responsible to monitor and update the documents when necessary to make them compliant at all times.

Due Diligence

We reject any and all forms of forced labour and human trafficking and respect the principle of freely chosen employment.

As a global company with multiple production sites across the world and global sourcing, we acknowledge our business is in the spotlight and must take all necessary measures to mitigate the risks of being involved in or working with partners who are involved in human trafficking activities.

As previously mentioned, we count on Bühler Group's support to implement measures which tackle Modern Slavery and we have started doing so by updating our standard commercial documents, keeping Bühler Group informed and being informed about our Suppliers' ways of working.

Also, as part of our activities to comply with the Modern Slavery Act 2015, we issue our Modern Slavery Statement to our Suppliers who are required to provide a signed response as proof of compliance. This gives us robust proof of a clean and transparent supply chain and it also contributes to more trustworthy relationships with our suppliers.

We also provide in-house training for our teams where the Modern Slavery Act is explained in detail to employees to ensure they understand their and Bühler UK's obligations.



Training

To ensure a comprehensive understanding of the risks of modern slavery and human trafficking in our business, in our supply chains and in our business partners, we require our staff to undertake training during onboarding as well as periodically on an annual basis.



Future Steps

As part of our ongoing activities to comply with the Modern Slavery Act 2015, we are currently establishing a risk check process for suppliers that Bühler UK uses as well as a Supplier questionnaire which will be sent out to learn more in depth about our suppliers' practices in important matters for us such as workforce, labour conditions and environment.



Key Definitions

“Bühler UK” means Bühler UK Limited

“Bühler” and/or “Bühler Group” and/or “Group” means Bühler AG, its affiliates and subsidiaries

The “Act” means Modern Slavery Act 2015





INNOVATIONS FOR A BETTER WORLD