Certificate CH14/1241.00

The management system of

Bühler AG

Gupfenstrasse 5, 9240 Uzwil, Switzerland

has been assessed and certified as meeting the requirements of

ISO 9001:2015
Quality management systems - Requirements

For the following activities

Design and Development, sales, manufacture, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Grains & Food (GF), Advanced Materials (AM) and Manufacturing, Logistics and Supply Chain (MLS)

This certificate is valid from 17 November 2026 until 30 September 2029 and remains valid subject to satisfactory surveillance audits.

Issue 13. Certified since 17 November 2014

Multiple certificates have been issued for this scope, the main certificate is numbered CH14/1241.00

Certified activities performed by additional sites are listed on subsequent pages.

Authorised by
Michael Rath
Head of Certification Body

Authorised by
Hagen Frankenstein

SGS Société Générale de Surveillance SA
Zugerstrasse 57, 6340 Baar, Switzerland
www.sgs.com

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Bühler AG

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Sites

Bühler AG
Gupfenstrasse 5, 9240 Uzwil, Switzerland
Design and Development, sales, manufacture, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Grains & Food (GF), Advanced Materials (AM), and Manufacturing, Logistics and Supply Chain (MLS)

Bühler + Scherler AG
Breitfeldstrasse 13, 9015 St. Gallen, Switzerland
Design and Development of building equipment and applianceand Installation of complete plants for Grains & Food (GF)

FHW Franz Haas Waffelmaschinen GmbH
Franz-Haas-Strasse, 2100 Leobendorf, Austria
Design and Development, sales, manufacture, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Grains & Food (GF) and Manufacturing, Logistics and Supply Chain (MLS)

Bühler GmbH, Braunschweig
Ernst-Amme-Strasse 19, 38114 Braunschweig, Germany
Design and Development, sales, manufacture, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Grains & Food (GF) and Manufacturing, Logistics and Supply Chain (MLS)

Bühler Alzenau GmbH, Alzenau
Siemensstrasse 88, 63755 Alzenau, Germany
Design and Development, Sales Manufacture, Supply, Installation of complete plants, individual machines, automation systems, technology support and after sales service for Advanced Materials (AM), and Manufacturing, Logistics, and Supply Chain (MLS)

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Sites

Bühler Alzenau GmbH, Hasselroth
Albert Einstein Strasse 3, 63594 Hasselroth, Germany
Sales, Manufacture, Supply, technology support and after sales service for Advanced Materials (AM), and Manufacturing, Logistics and Supply Chain (MLS)

Bühler Alzenau GmbH, Leipzig
Wollkämmereistrasse 2, 04357 Leipzig, Germany
Design and Development, sales, manufacture, supply, individual machines, Advanced Materials (AM), and Manufacturing, Logistics, and Supply Chain (MLS)

Bühler GmbH, Reichshof
Gewerbeparkstraße 44, 51580 Reichshof, Germany
Design and Development, sales, manufacture, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Grains & Food (GF) and Manufacturing, Logistics and Supply Chain (MLS)

Bühler GmbH, Beilngries
Eichstätter Strasse 49, 92339 Beilngries , Germany
Design and Development, sales, manufacture, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Grains & Food (GF) and Manufacturing, Logistics and Supply Chain (MLS)

Bühler CZ s.r.o.
Nadrazni 696, 564 01 Žamberk, Czech Republic
sales, manufacture, supply, technology support and after sales service for Grains & Food (GF) and Manufacturing, Logistics and Supply Chain (MLS)

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Sites

Bühler UK Limited, London
20 Atlantis Avenue, E16 2BF London, United Kingdom
Design and Development, sales, manufacture, supply, installation of individual machines, technology support and after sales service for Grains & Food (GF) and Manufacturing, Logistics and Supply Chain (MLS)

Bühler UK Limited, Manchester
Mercury Park, Mercury Way, Urmston, Stretford, Manchester M41 7LY, United Kingdom
sales, supply, installation of individual machines, technology support and after sales service for Grains & Food (GF)

Buhler Properties (Pty) Ltd.
5 Star Business Park, Juice Street, 2194 Honeydew, Roodepaort 2040, South Africa
sales, manufacture, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Grains & Food (GF), and Manufacturing, Logistics and Supply Chain (MLS)

Bühler Inc.
13105 12th Ave N, Plymouth, MN 55441, United States Of America
Sales, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Grains & Food (GF)

Buhler Prince Inc.
670 Windcrest Drive , MI 49423-5410 Holland, United States Of America
Sales, manufacture, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Advanced Materials (AM), and Manufacturing, Logistics and Supply Chain (MLS)

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Sites

Buhler do Brasil LTDA
Administração Industrial, Rua Francisco Vahldieck, 3767 - Fortaleza, 89058-000 Blumenau-Brasil
Design and Development, sales, manufacture, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Grains & Food (GF), and Manufacturing, Logistics and Supply Chain (MLS)

Bühler Curitiba
Avenida Juscelino K. de Oliveira 1105 CIC, Curitiba, 81280-140, PR, Brasil
Design and Development, sales, manufacture, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Grains & Food (GF), and Manufacturing, Logistics and Supply Chain (MLS)

Wuxi Buhler Machinery Manufacturing Co., Ltd
No. 71 Xuedian Beilu, Wuxi New District, Wuxi, Jiangsu, P.R.China, United Social Credit Code: 9132 0213 6079 1318 07
Manufacture for Grains & Food (GF) and Manufacturing, Logistics and Supply Chain (MLS)

Buhler Premier Tech (Wuxi) packing Machinery Co.Ltd
No. 2 Xingqing South road, Wuxi New District 214142, Wuxi, Jiangsu, China, United Social Credit Code: 9132 0214 MA21 DFHB 1M
Design and Development, sales, manufacture, supply, installation of complete plants, individual machines, automation systems and building equipment and appliance as well as technology support and after sales service for Grains & Food (GF), Advanced Materials (AM), Cosumer Food (CF) and Manufacturing & Logistics (ML)

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Sites

Buhler (Changzhou) Machinery Co., Ltd.
Tianmu Lake district No. 88 Yunmei Road Liyang, Jiangsu, China
Design and Development, sales, manufacture, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Grains & Food (GF) and Manufacturing, Logistics and Supply Chain (MLS)

Bühler Equipment (Xian) Co. Ltd.
No.5588 Shangji Road, Caotan Ecological Industrial Park, Economic and Technological Development Zone, Xi'an, Shanxi, P.R.China, United Social Credit Code: 9161 0132 7759 3625 0P
Manufacture for Grains & Food (GF) and Manufacturing, Logistics and Supply Chain (MLS)

Buhler (Wuxi) Commercial Co., Ltd.
No. 71 Xuedian Beilu, Wuxi New District, Wuxi, Jiangsu, China, United Social Credit Code: 9132 0214 6613 1365 30
Design and Development, sales, manufacture, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Grains & Food (GF)

Buhler (China) Machinery Manufacturing Co. Ltd.
Plot B7-B, Wuxi National Hi-Tech Industrial Development Zone, Wuxi, Jiangsu, P.R. China, United Social Credit Code: 9132 0213 5884 6496 4B
Design and Development, sales, manufacture, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Advanced Materials (AM)

Bühler Asia Vietnam Limited
Lot B4, Street No. 6, Hoa Binh IP Nhi Thanh, Thu Thua, Long An,Vietnam
Manufacture for for Grains & Food (GF) and Manufacturing, Logistics and Supply Chain (MLS)

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Sites

Bühler Asia Vietnam Limited
Floor 1, Terra Royal, 280 Nam Ky Khoi Nghia, Vo Thi Sau Ward, District 3, Ho Chi Minh City, Vietnam
Sales, installation of complete plants, individual machines, automation systems, technology support and after sales service for Grains & Food (GF)

Bühler Inc. Raleigh
100 Aeroglide Dr., Cary, 27511 North Carolina, United States of America
Design and Development, sales, manufacture, supply, installation of complete plants, individual machines, technology support and after sales service for Grains & Food (GF) and Manufacturing, Logistics and Supply Chain (MLS)

Bühler Cape Town
129 Entreprise Way, Rivergate Dr, South Africa
after sales service for Grains & Food (GF)

Bühler (China) Holding Co., Ltd.
No. 71 Xuedian Beilu, Wuxi New District, Wuxi, Jiangsu, China, United Social Credit Code: 99132 0213 5726 2158 2R
Central function

Buhler (India) Pvt. Ltd
13-D, 12 D, 13 C and 13-B, KIADB Industrial Area, Attibele, Bangalore - 562107, India
Design and Development, sales, manufacture, supply, installation of complete plants, individual machines, automation systems, technology support and after sales service for Grains & Food (GF) and Manufacturing, Logistics and Supply Chain (MLS)

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